

Exploring Competencies for Manufacturing Education Partnership Centers

Diane D. Chapman and Kate G. Guerdat

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The National Institute of Standards and Technology's Hollings Manufacturing Extension Partnership works with U.S. manufacturers to help them create and retain jobs, increase profits, and save time and money. Members of the Manufacturing Extension Partnership recognized the need to expand capacity and capabilities of their network to address the mounting challenges facing manufacturers. To this end, the organization adopted a new strategic vision in which Manufacturing Extension Partnership field consultants develop long-term relationships with client manufacturers while providing performance solutions focused on five areas: continuous improvement, technology acceleration, supply chain, sustainability, and the workforce.

A project was funded to educate Manufacturing Extension Partnership field consultants to embrace a holistic and integrated approach in their work, and ultimately help implement the new vision. One step in facilitating this change was to identify the gap between existing and desired competencies for Manufacturing Extension Partnership field consultants. To meet this need, a research team was guided by the following questions:

1. What does the literature say are important skills and knowledge for the types of work done by Manufacturing Extension Partnership field consultants?
2. What are the skills and knowledge currently used by Manufacturing Extension Partnership field consultants?
3. What are the skills and knowledge that Manufacturing Extension Partnership field consultants and their center directors believe they need to possess?

An extensive review of educational and management literature was completed. Despite the critical nature of measuring performance in workforce development, there exists a dearth of empirical research on formulated competencies for performance improvement (Guerra, 2003). Inconsistencies emerge between perceived need and current practice, suggesting that barriers are preventing

application of required competencies (*Robertson, 2004*). Development of performance models based on self-assessed competency models will bridge best practices, unique accomplishments, and performance accountability (*Robinson & Robinson, 2008*).

In addition to the review of literature, informal interviews were conducted with three Manufacturing Extension Partnership center directors in an effort to determine the perceived skills and knowledge needed by center field consultants to implement the Next Generation Strategy. The literature review and director interviews resulted in 119 skill and knowledge items. Upon review, 16 items were found to be duplicated and were therefore removed. The final 103 skill and knowledge items were grouped under nine broad themes: knowledge of the client; knowledge of client industry segments; knowledge and skills in workforce performance consulting; knowledge and skills in performance-based training; knowledge and skills in assessment, data collection, and analysis; knowledge and skills in project management and planning; knowledge and skills in strategic partnering; knowledge and skills in communication; and knowledge and skills in personal mastery.

Planned next steps in this research include a Delphi study with Manufacturing Extension Partnership center directors to further refine the list. Once refined, the list of competencies will become a professional development instrument. The instrument will be sent to all Manufacturing Extension Partnership field consultants in the United States, who will be asked to rate the importance of a skill or knowledge item and their own competency in that item. The results of this competency study will guide the Manufacturing Extension Partnership in professional development activities and will act as a strategic tool to support organizational change.

References

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About the Authors

Diane D. Chapman is a teaching associate professor at North Carolina State University. Her research interests include program evaluation, competency assessment, and teaching and learning with technology. Chapman earned her BBA from Western Michigan University, her MBA from Western Carolina University, and her Ed.D. from North Carolina State University.

Kate G. Guerdat is a teaching assistant professor at North Carolina State University. Her research interests include organizational ethics, learning in organizations, and organizational development. Guerdat earned her bachelor's degree from Fordham University, her master's degree from the University of North Carolina, and her Ed.D. from North Carolina State University.



Exploring Competencies for Manufacturing Education Partnership (MEP) Centers

Diane D. Chapman and Kate G. Guerdat

North Carolina State University

Project Background

This project is part of a 3-year grant funded by the U.S. Department of Commerce, specifically, the National Institute of Standards and Technology (NIST) Hollings Manufacturing Extension Partnership (MEP). The Hollings Manufacturing Extension Partnership (MEP) works with small and mid-sized U.S. manufacturers to help them create and retain jobs, increase profits, and save time and money. The nationwide network provides a variety of services, from innovation strategies to process improvements to green manufacturing.

MEP Field staff has over 1,400 technical experts – located in every state – serving as business advisors, focused on solving manufacturer challenges and identifying opportunities for growth. MEP serves an essential role sustaining and growing America's manufacturing base. The program assists manufacturers to achieve new sales, saving to higher tax receipts and raw sustainable jobs in the high paying advanced manufacturing sector.

Problem Statement

In 2008, MEP leadership laid out a new vision called the Next Generation Strategy aimed to fixed activities in U.S. U.S. manufacturers continue to struggle with a changing landscape that includes constant pressures to cut costs, improve quality, meet environmental and international standards, and to market faster with new and improved products.

The MEP New Generation Strategy presents a framework for centers to help manufacturers address key critical areas in concern. These areas are continuous improvement, technology acceleration, supplier sustainability, and workforce development. This presentation is based on research to help MEP center staff move toward a more holistic and integrated approach in their work.

The Next Generation Strategy (NGS)



Over its 20-year history, MEP helped thousands of companies reinvest in themselves through process improvement and business growth initiatives leading to more sales, new markets, and the adoption of technology to deliver new products and services.

But, manufacturers in the United States are facing significant challenges. There is a constant pressure to cut costs, improve quality, meet environmental and international standards, and get to market fast with new and improved products, all in a larger, more competitive global playing field.

NIST/MEP realizes the need expand the capacity and capabilities of the NIST nationwide network to address the challenge facing manufacturers. As a result, it has adopted a new strategic vision for its centers.

The new vision requires that MEP Consultants work with partners throughout the network to provide the tools, services and connections needed on the key issues of the marketplace: innovation, implementation, technology acceleration, supply chain, sustainability, and workforce.

MEP Consultant Competencies

One foundation to facilitate this change is to understand the current and desired competencies of MEP center staff. That gap between these two sets of competencies is often considered the area of professional development focus.

Research Questions

In order to compile uncover the gap between existing and desired competencies for MEP Field consultants, the research team is guided by the following questions:

1. What does the literature say are important skills and knowledge for the type of work done by MEP Field consultants?
2. What are the skills and knowledge currently used by MEP field consultants?
3. What are the skills and knowledge that MEP Field consultants believe they need to possess?
4. What are the skills and knowledge that NIST/MEP leadership (both national and local) believe that MEP Field consultants need to possess?



Literature Review

Despite the critical nature of measuring performance in our industry, there is a dearth of empirical research on formulated competencies for performance improvement (Dean, 1999; Guerdat, 2013).

Inconsistencies emerge between perceived need and current application of frequently used competencies (Aldero-Copez, 2013). Development of performance models based on self-assessed competencies is needed in sufficient best practices, unique accomplishments, and performance accountability (Rehm & Rehman, 2008).

MEP Center Director Interviews

Contact Information

Diane D. Chapman, Teaching Associate Professor
College of Management, North Carolina State University
Office: 919-515-7208
Email: diane.chapman@ncsu.edu

Kate G. Guerdat, Extension Assistant Professor
College of Management, North Carolina State University
Office: 919-515-7208
Email: kate.guerdat@ncsu.edu

MEP Field Consultant Competency Survey

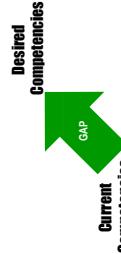
Meat Analysis of Performance Improvement Competencies Skills Knowledge for Performance Consultant IES Competencies

Skills and Knowledge for Success! Performance Consulting
Other knowledge areas as an example include: a. production control systems b. operations management c. quality management d. lean manufacturing e. six sigma f. process improvement g. statistical process control h. reliability engineering i. maintenance j. ergonomics k. safety l. environmental management m. energy management n. waste reduction o. procurement p. supply chain management q. procurement r. procurement s. procurement t. procurement u. procurement v. procurement w. procurement x. procurement y. procurement z. procurement

Performance Consulting Knowledge

1. Planning a lot of projects seems to be important to being a successful consultant.
2. Ability to work independently.
3. Ability to work in teams.
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Sample Quotes of MEP Survey



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